

FLOW PROCESS CHART										1. NUMBER		2. PAGE NO.		3. NO. OF PGS						
4. PROCESS										5. SUMMARY										
6. ☐ MAN OR ☐ MATERIAL										a. ACTIONS		b. PRESENT		c. PROPOSED		d. DIFFERENCE				
												NO.	TIME	NO.	TIME	NO.	TIME			
7. CHART BEGINS					8. CHART ENDS					☐ OPERATIONS										
										☐ TRANSPORTATIONS										
										☐ INSPECTIONS										
9. CHARTED BY					10. DATE					☐ DELAYS										
										☐ STORAGES										
11. ORGANIZATION										DISTANCE TRAVELED (Feet)										
12a. DETAILS OF ☐ PRESENT ☐ PROPOSED METHOD										b.		c.	d.	e.	f. ANALYSIS		g.	h. ANALYSIS		
										OPERATION TRANSPORT INSPECTION DELAY STORAGE		DISTANCE IN FEET	QUANTITY	TIME	WHY?		NOTES	ELIMINATE	CH	
															WHAT? WHERE? WHEN? WHO? HOW?	SEQUENCE PLACE PERSON IMPROVE				
1.										☐ ☐										
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21.										☐ ☐										

DETAILS OF ☐ PRESENT ☐ PROPOSED METHOD	OPERATION	TRANSPORT	INSPECTION	DELAY	STORAGE	DISTANCE IN FEET	QUANTITY	TIME	ANALYSIS				NOTES	ANALYSIS					
									WHY?					ELIMINATE	COMBINE	CH			
									WHAT?	WHERE?	WHEN?	WHO?				HOW?	SEQUENCE	PLACE	PERSON
22.	☐	☐	☐	☐	☐														
23.	☐	☐	☐	☐	☐														
24.	☐	☐	☐	☐	☐														
25.	☐	☐	☐	☐	☐														
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41.	☐	☐	☐	☐	☐														
42.	☐	☐	☐	☐	☐														
43.	☐	☐	☐	☐	☐														
44.	☐	☐	☐	☐	☐														
45.	☐	☐	☐	☐	☐														
46.	☐	☐	☐	☐	☐														
47.	☐	☐	☐	☐	☐														
48.	☐	☐	☐	☐	☐														